

LAMBRETTA TORQUE SETTINGS

	<u>Kg from</u>	<u>Kg to</u>		<u>Lbf from</u>	<u>Lbf to</u>		<u>Nm from</u>	<u>Nm to</u>
Brake shoe pivot pin	0.5	0.5		3	4		5	5
Chaincase cover nut M6	0.5	0.5		3	4		5	5
Chaincase cover nut M8	1.4	1.7		10	12		14	17
Clutch nut	6.7	7.5		48	54		66	74
Cylinder head nuts - Standard	1.9	2.2		14	16		19	22
Cylinder head nuts - Tuned	2.2	2.7		16	20		22	26
End plate nut - Standard	1.0	1.2		7	9		10	12
End plate nut - Tuned	1.4	1.7		10	12		14	17
Exhaust nut M7 - Standard	0.5	1.1		3	8		5	11
Exhaust nut M7 - Tuned	1.0	1.3		7	9		10	13
Flywheel nut - Standard	6.6	6.9		48	50		65	68
Flywheel nut - Tuned	6.9	7.6		50	55		68	75
Fork link nut & bolt	4.8	5.5		35	40		47	54
Front hub nut	4.8	5.5		35	40		47	54
Inlet manifold nut	0.5	0.5		3	4		5	5
Mag housing nut	0.5	0.6		3	4		5	5
Rear hub bearing flange nut	0.5	0.5		3	4		5	5
Rear hub lock plate screw	1.4	1.5		10	11		14	15
Rear hub nut GP with 8° cone	12.0	14.0		87	101		118	137
Rear hub nut Series 2 & 3 with 11° cone	15.2	16.6		110	120		149	163
Rear hub nut Series 1 with 20° cone	20.0	20.7		145	150		196	203
Sprocket bolt	3.0	3.5		22	25		29	34
Stator Plate	0.5	0.6		3	4		5	5
Wheel to hub nut	1.9	2.2		14	16		19	22